

# Work Order ID 105162

\*105162\*

SHIP TO DATE

Wednesday, July 24, 2013 11:32:50 AM

Item ID: D3563-10

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Eye Bolt

Start Date: 7/24/2013 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 7/24/2013 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 13-7-24

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3563	Rev A
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100		0.00
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\*100\*

Small Fab

Small Fab

Memo

0.00

Small Fab

Open hole as per Dwg D3563 Prime Exposed Steel with "TEMPO" primer as per QSI 005 4.2 Batch: 126195

2  $\phi$  FF 13-07-24

110	QC5- Inspect part completeness to step on W/O	0.00
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\*110\*

QC

Memo

0.00

Quality Control

2AS 27 13-7-24

2

120	Identify as per dwg & Stock Location: <u>ST</u>	0.00
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\*120\*

Packaging

Memo

0.00

Packaging

2x M.N. 13-07-24

Work Order ID 105162

\*105162\*

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\*2\*

Cust Item ID:

Required Date: 7/24/2013 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

\*130\*

QC

Memo

0.00

Quality Control

MCS 13-07-24

MF

13-7-24

# Picklist Print

Wednesday, July 24, 2013 11:32:48 AM

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Work Order ID: 105162  
Parent Item: D3563-10  
Parent Item Name: Eye Bolt

Start Date: 7/24/2013  
Start Qty: 2.00

Required Date: 7/24/2013  
Required Qty: 2.00

Comments: IPP Rev:A New Issue 06-11-08 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN43B-10A EYEBOLT		Purchased	No			100	Each	59.0000	1	2			

SB 13/24/24

Location

Loc Qty

Loc Code

Mezz

59

102496

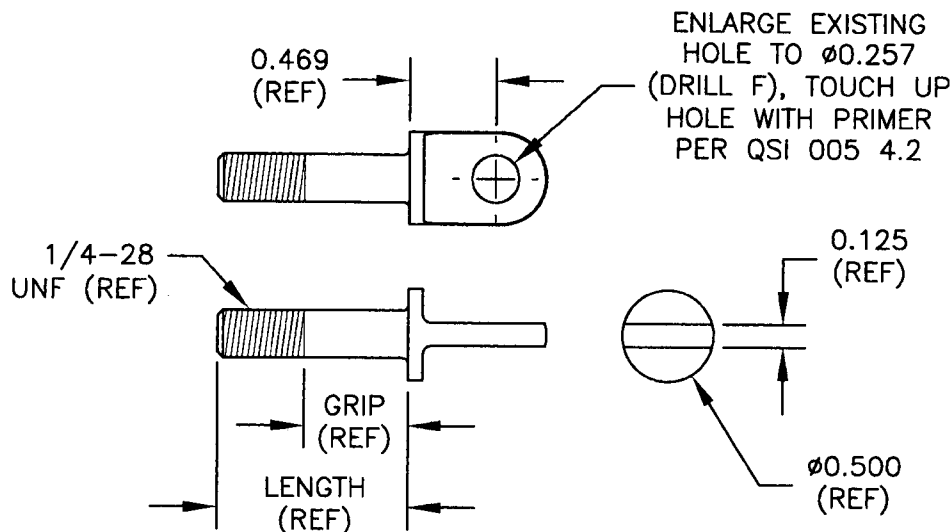
59

2

**DART**

DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3563	REV. A SHEET 1 OF 1
DATE 06.10.24		TITLE EYEBOLT	SCALE NTS
A	06.10.24	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



### **D3563-X EYEBOLT**

- 1) MAKE FROM: AN43B-XA EYEBOLT, CAD PLATED STEEL WITH UNDRILLED SHANK
- 2) SPECIFICATION: D3563-X EYEBOLT

WHERE 'X' IS DASH NUMBER OF AN43B EYEBOLT PER MIL SPEC 'AN42 THRU AN49'. FOR EXAMPLE:

PART NUMBER	MAKE FROM	LENGTH (REF)	GRIP (REF)
D3563-4	AN43B-4A	0.531	0.063
D3563-5	AN43B-5A	0.656	0.188
D3563-6	AN43B-6A	0.781	0.313
D3563-7	AN43B-7A	0.906	0.438
D3563-10	AN43B-10A	1.031	0.563
D3563-11	AN43B-11A	1.156	0.688
D3563-12	AN43B-12A	1.281	0.813

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

**RELEASED**

06.11.07

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